

SPARKLING MICRO

Product	Micro Sparkling
Class	Micro Granule size: 0,5 — 2 mm
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Sparkling / Frizzante Wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm}$ $\phi: \pm 0,5 \text{ mm}$ $O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	12 — 30 daN	ISO 9727-5:2007
Liquid seal	2,5 bar	ISO 9727-6:2007
Peroxide residues	0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 2 \text{ ng/L}$	ISO 20752:2023



Technical Specifications according to the International Code of Practice for Cork Stoppers.

SPARKLING AGGLO CORKS

Product	Agglomerated
Class	Agglo Granule size: 3 — 5 mm
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Sparkling wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm} \mid \varnothing: \pm 0,5 \text{ mm} \mid O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 3 \text{ ng/L}$	ISO 20752:2023
Extraction force	13— 23 daN	NP 4560:2018
Liquid seal	6,0 bar	--



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Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Sparkling / Frizzante Wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm}$ $\phi: \pm 0,5 \text{ mm}$ $O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	13— 23 daN	NP 4560:2018
Liquid seal	6,0 bar	--
Peroxide residues	0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 2 \text{ ng/L}$	ISO 20752:2023



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AGGLO CORKS

Product	Agglomerated
Class	Agglo Granule size: 3 — 5 mm
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm} \mid \varnothing: \pm 0,5 \text{ mm} \mid O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 3 \text{ ng/L}$	ISO 20752:2023
Extraction force	12— 30 daN	ISO 9727-5:2007
Liquid seal	2,5 bar	ISO 9727-6:2007



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MICRO MRA

Product	Micro Agglomerated
Class	MRA Granule size: 0,5 — 1,0 mm
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm}$ $\phi: \pm 0,5 \text{ mm}$ $O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	12- 30 daN	ISO 9727-5:2007
Liquid seal	2,5 bar	ISO 9727-6:2007
Peroxide residues	< 0 mg/cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 1,0 \text{ ng/L}$	ISO 20752:2023



Technical Specifications according to the International Code of Practice for Cork Stoppers.

CHAMP 2+0

Product	Agglomerated body with 2 natural cork disks
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Sparkling wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm} \mid \phi: \pm 0,5 \text{ mm} \mid O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$270 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Sensorial analysis	Without deviations	ISO 22308-1:2021
Peroxide residues	0 mg / cork stopper	NP 4502-2011
2,4,6 - Tricloroanisol (TCA)	$\leq 2 \text{ ng/L}$	ISO 20752:2023
Visual quality	Quality (disks) $\pm 10\%$ Ref. ^a	ISO 16419:2013



Technical Specifications according to the International Code of Practice for Cork Stoppers.

MICRO MR3

Product	Micro Agglomerated
Class	MR3 Granule size: 0,5 — 1 mm
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm}$ $\phi: \pm 0,5 \text{ mm}$ $O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	12 - 30 daN	ISO 9727-5:2007
Liquid seal	2,5 bar	ISO 9727-6:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	Not Detectable ($\leq 0,5 \text{ ng/L}$)	ISO 20752:2023



Technical Specifications according to the International Code of Practice for Cork Stoppers

MICRO MRB

Product	Micro Agglomerated
Class	MRB Granule size: 1,0 — 2,0 mm
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm} \mid \phi: \pm 0,5 \text{ mm} \mid O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	12- 30 daN	ISO 9727-5:2007
Liquid seal	2,5 bar	ISO 9727-6:2007
Peroxide residues	< 0 mg/cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 1,0 \text{ ng/L}$	ISO 20752:2023



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NATURAL CORKS

Product	Natural
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	L $\pm$ 0,7 mm ϕ : $\pm$ 0,5 mm O: $\leq$ 0,7 mm	ISO 9727-1:2007
Specific weigh	185 $\pm$ 55 Kg/m ³	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	L 38 mm: 12 — 35 daN L 45 mm: 15 — 40 daN L 49 mm: 15 — 45 daN	ISO 9727-5:2007
Liquid seal	1,5 bar	ISO 9727-6:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	$\leq$ 2 ng/L	ISO 20752:2023
Visual quality	Quality: $\pm$ 10% Ref. ^o	ISO 16419:2013



Technical Specifications according to the International Code of Practice for Cork Stoppers.

1+1 AGGLO

Product	Agglomerated body with a natural disk on each top
Class	1+1 Agglomerated
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm} \mid \phi: \pm 0,5 \text{ mm} \mid O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 60 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Sensorial analysis	Without deviations	ISO 22308-1:2021
Liquid seal	2,5 bar	ISO 9727-6:2007
Extraction force	12 - 30 daN	ISO 9727-5:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
2,4,6 - Tricloroanisol (TCA)	$\leq 2 \text{ ng/L}$	ISO 20752:2023
Visual quality	Quality (disks): $\pm 10\%$ Ref. ^a	ISO 16419:2013



Technical Specifications according to the International Code of Practice for Cork Stoppers.

1+1 MICRO

Product	Microagglomerated body with a cork disk on each top
Class	1+1 Micro
Marking	Ink and/or fire
Packing	Polyethylene bags with SO ₂
Expedition	Cardboard boxes in plastic pallet
Intend use	Still wines



Tests and units	Specifications / Tolerance	Method
Dimensions and ovality	$L \pm 0,5 \text{ mm} \mid \phi: \pm 0,5 \text{ mm} \mid O: \leq 0,5 \text{ mm}$	ISO 9727-1:2007
Specific weight	$290 \pm 40 \text{ Kg/m}^3$	ISO 9727-2:2007
Humidity	6% +/- 2%	ISO 9727-3:2007
Extraction force	12 - 30 daN	ISO 9727-5:2007
Liquid seal	2,5 bar	ISO 9727-6:2007
Peroxide residues	< 0 mg / cork stopper	NP 4502-2011
Sensorial analysis	Without deviations	ISO 22308-1:2021
2,4,6 - Tricloroanisol (TCA)	$\leq 2 \text{ ng/L}$	ISO 20752:2023
Visual quality	Quality (disks): $\pm 10\%$ Ref. ^a	ISO 16419:2013



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